## INSTRUCTION SHEET

For Set# 19-7101



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

**Note:** It is recommended that this set be professionally installed if you are unfamiliar with this type of work, and a factory service manual be purchased prior to performing any work on your vehicle for proper disassembly, reassembly and torque specifications. These instructions are intended to be used as a guide and not to be a replacement for the factory service manual.

## Raise and properly support rear of the car.

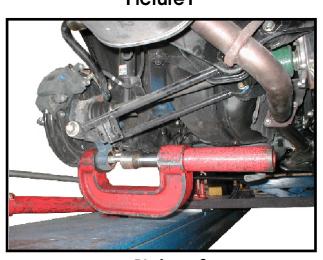
- 1. Remove bolts on trailing arm for e-brake and sensor cable.
- 2. Remove bolt for cable hanger on the front position trailing arm drop down bracket. Picture 1
- 3. Break loose the front and rear through bolt on the trailing arm. Picture 2
- 4. Remove trailing arm bolts. Now remove arm.
- 5. Using a porta power, remove OEM rubber bushing from rear spindle. Picture 3
- 6. Using a press, remove OEM rubber bushing from front of trailing arm. Picture 4
- 7. Remove any burrs from inside of trailing arm and spindle.
- 8. Grease ID of trailing arm and spindle. Grease bushings and sleeves.
- 9. Insert bushings into arm and spindle, then insert sleeves.
- 10. Reinstall rear trailing arm and tighten all bolts to factory specs.

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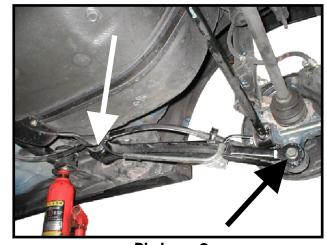
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Picture 1



Picture 3



Picture 2



Picture 4

7-27-01 NJT