

TBW Under Tray Install

Ford Mustang GT S550 (2015-2023)

STUDY THESE INSTRUCTIONS BEFORE INSTALLATION. INSTALLER MUST HAVE A KNOWLEDGE OF AUTOMOBILE SYSTEMS. IF UNFAMILIAR WITH OUTLINED INSTRUCTIONS, WE RECOMMEND INSTALLATION BE COMPLETED BY A QUALIFIED PROFESSIONAL.

Tools Needed for Install:

- Flathead screwdriver
- 10mm socket/wrench
- Drill
- Rivet Nut Tool

WARNING!

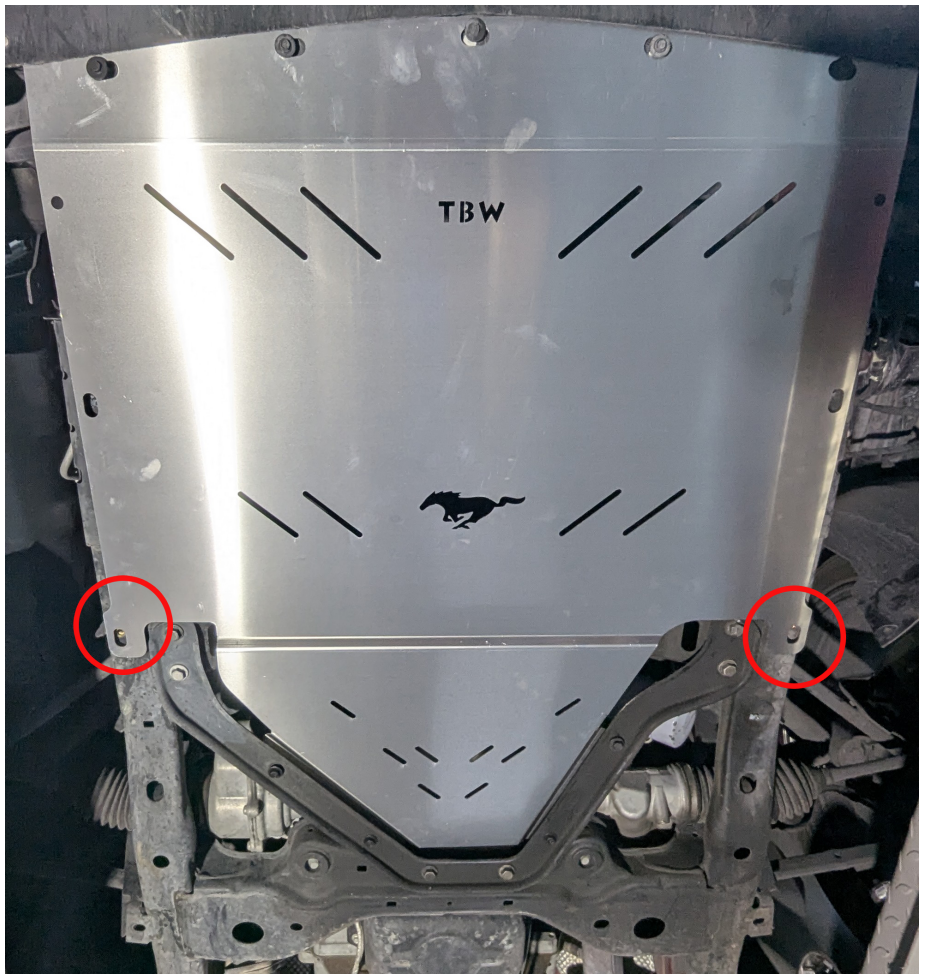
CAUTION NEEDS TO BE TAKEN WHEN PERFORMING MAINTENANCE OR UPGRADES TO YOUR VEHICLE. OBSERVE AND ABIDE BY ANY LABELS ON COMPONENTS AND TOOLS. IF YOU HAVE ANY QUESTIONS, CONSULT WITH A PROFESSIONAL MECHANIC OR CONTACT TBW PERFORMANCE FOR MORE INFORMATION.

#1. Remove the OEM plastic under tray

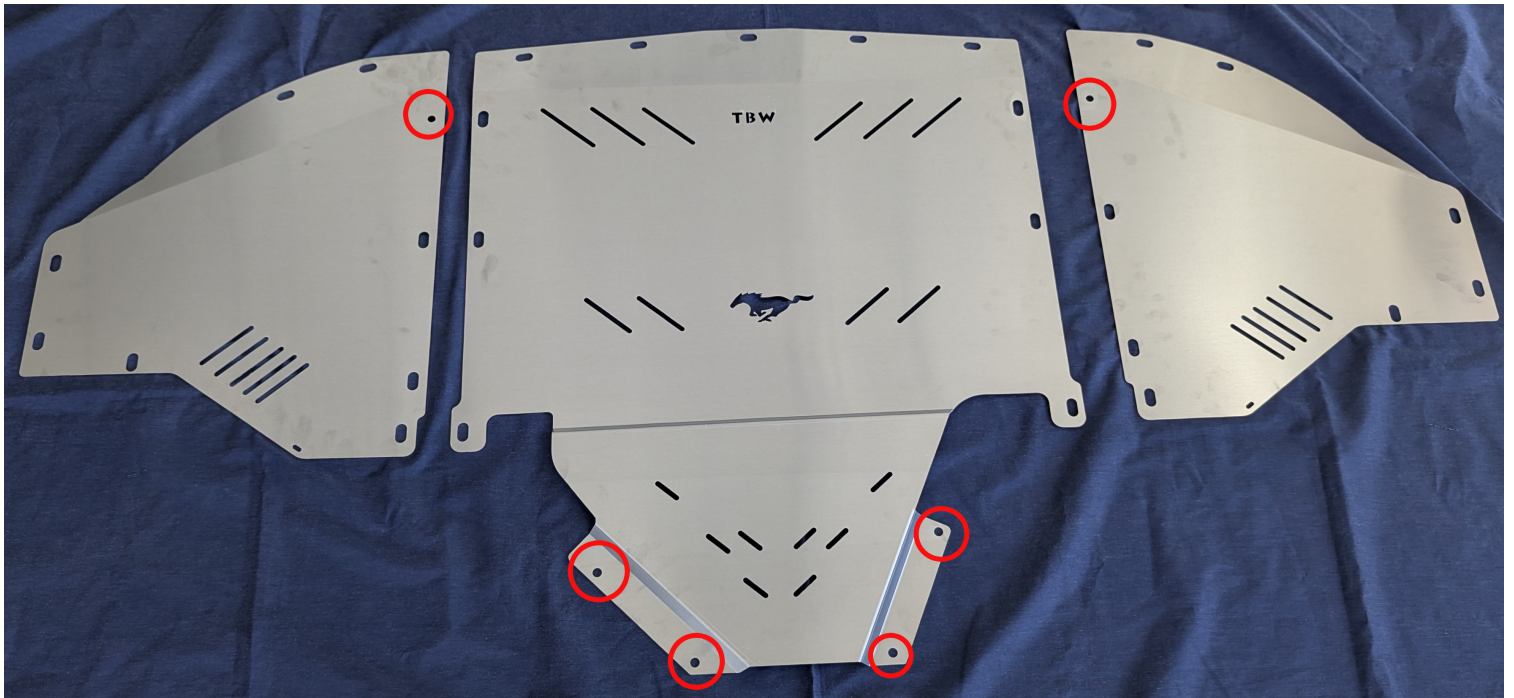
#2) Install fender liner bracket and U-nuts in these locations on each so we can install the corner pieces (2015-2017 bumper)



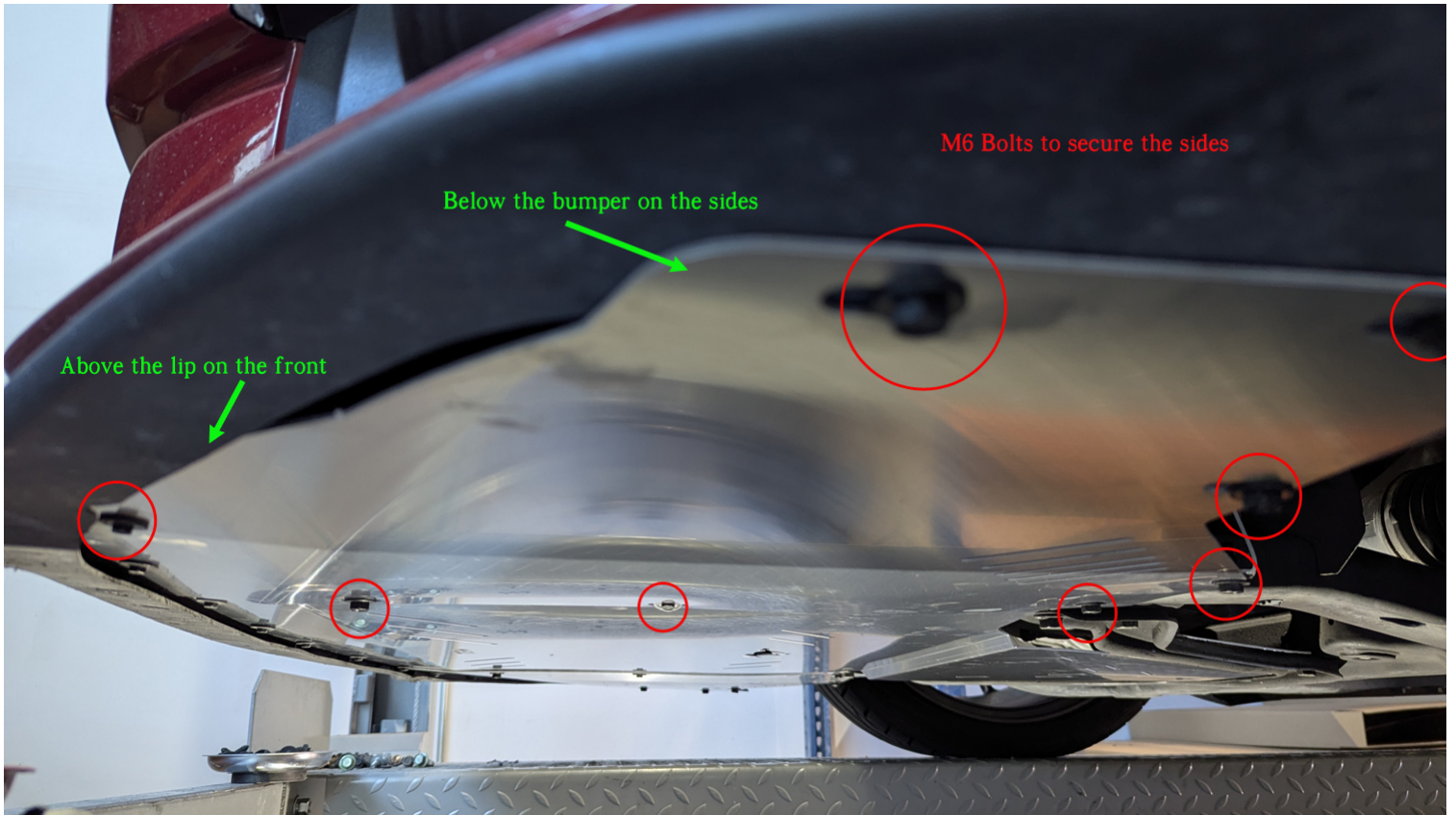
#3) Install the two(2) M6 Rivet nuts in the existing holes in the chassis



#4) Install U-nuts in these 6 locations (RED) – the nipple part of the u-nut will be on the bottom



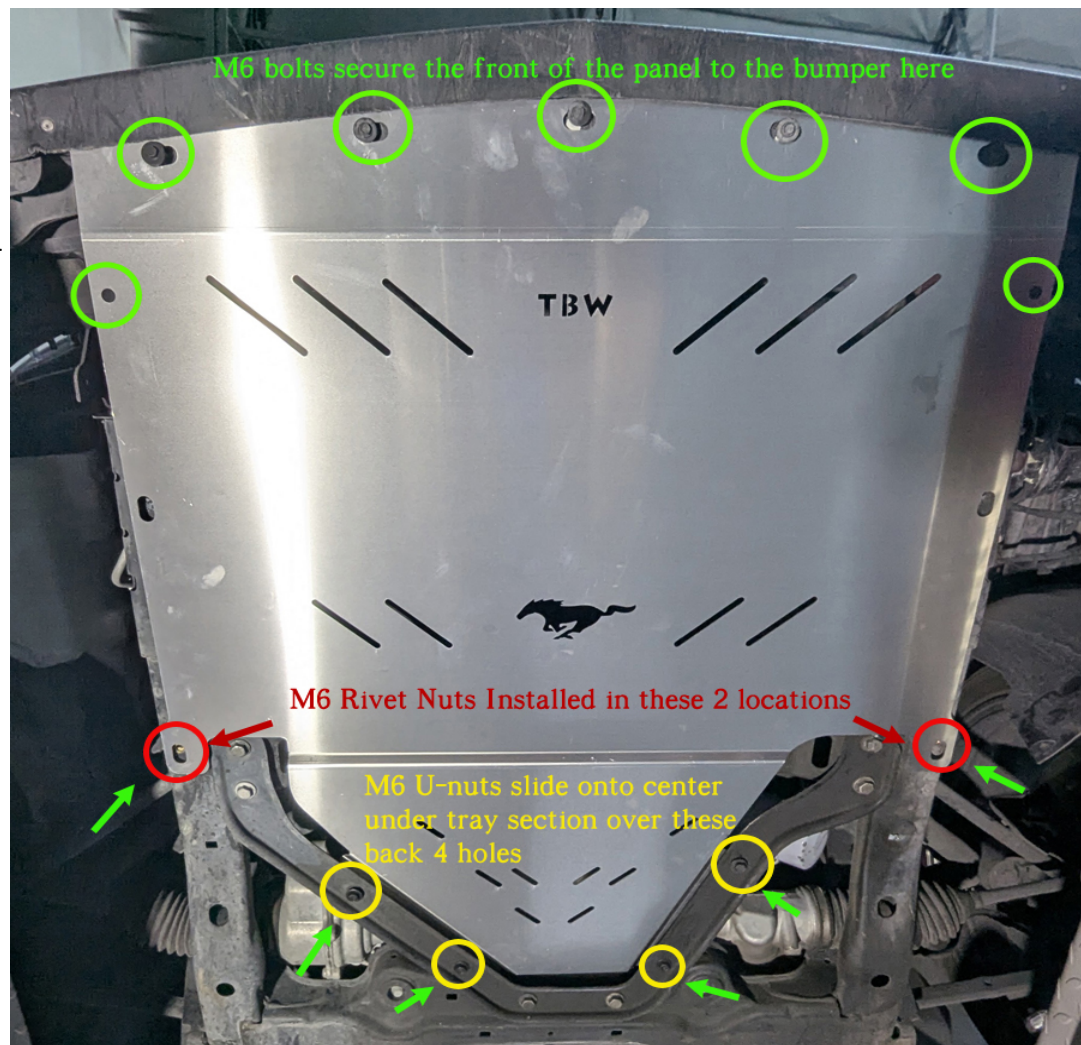
#5) Install the side pieces on each side – use three (3) of the M6 bolts to secure each corner piece. U-nuts will be pre-installed on the corner pieces for where the center section overlaps



#6) Install the middle (main) panel. Secure the aluminum with M6 bolts - five (5) will be used along the front bumper, four (4) through the V-brace that attach to u-nuts installed in step #4

Two (2) will be used in the RED spots where the rivet nuts were installed

Two (2) will be used where it overlaps the side panels where u-nuts were installed in step #4



#7) At this point all bolts should be in place. With bolts all in position you can tighten them down to 15-20 ft lbs (snug).



WITH ALL BOLTS IN PLACE – TIGHTEN DOWN TO APPROX 15-20 FT LBS. Do NOT tighten any bolts down until ALL are in place