

TBW Under Tray Install

Mitsubishi Evo X (2008-2015)

STUDY THESE INSTRUCTIONS BEFORE INSTALLATION. INSTALLER MUST HAVE A KNOWLEDGE OF AUTOMOBILE SYSTEMS. IF UNFAMILIAR WITH OUTLINED INSTRUCTIONS, WE RECOMMEND INSTALLATION BE COMPLETED BY A QUALIFIED PROFESSIONAL.

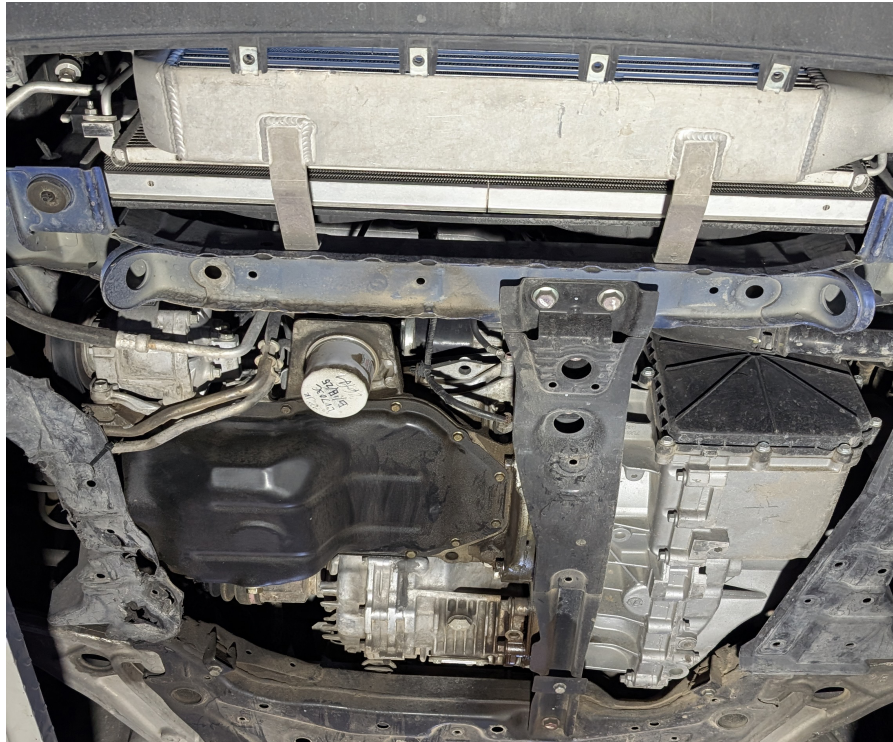
Tools Needed for install:

- Flathead screwdriver
- 10mm socket/wrench
- Drill
- Rivet Nut Tool

WARNING

CAUTION NEEDS TO BE TAKEN WHEN PERFORMING MAINTENANCE OR UPGRADES TO YOUR VEHICLE. OBSERVE AND ABIDE BY ANY LABELS ON COMPONENTS AND TOOLS. IF YOU HAVE ANY QUESTIONS, CONSULT WITH A PROFESSIONAL MECHANIC OR CONTACT TBW PERFORMANCE FOR MORE INFORMATION.

#1. Remove the OEM Under Tray Panels



#2) Install 3 rivet nuts in the radiator support at marked locations here

Holes may need to be enlarged to 23/64" or 3/8"



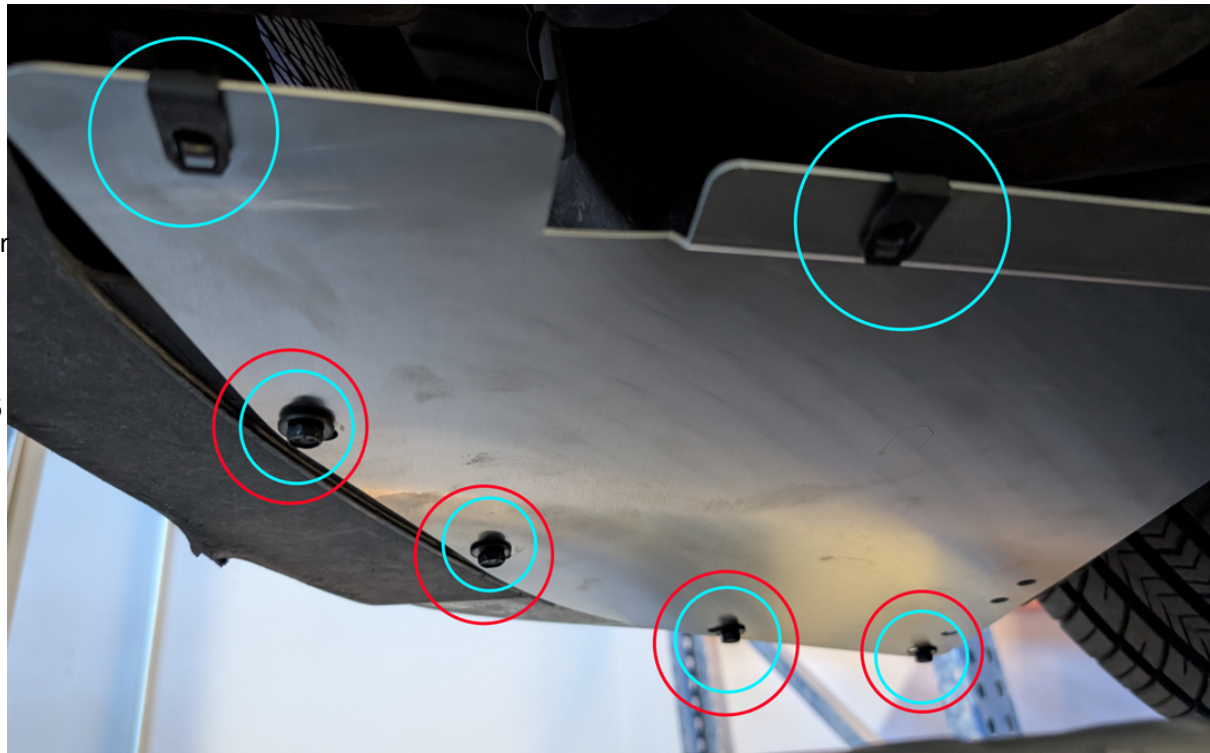
#3) Install the supplied bracket at the radiator support like in this picture using 3 M6 bolts. The bracket should already have u-nuts installed, if not slide them over the holes like this



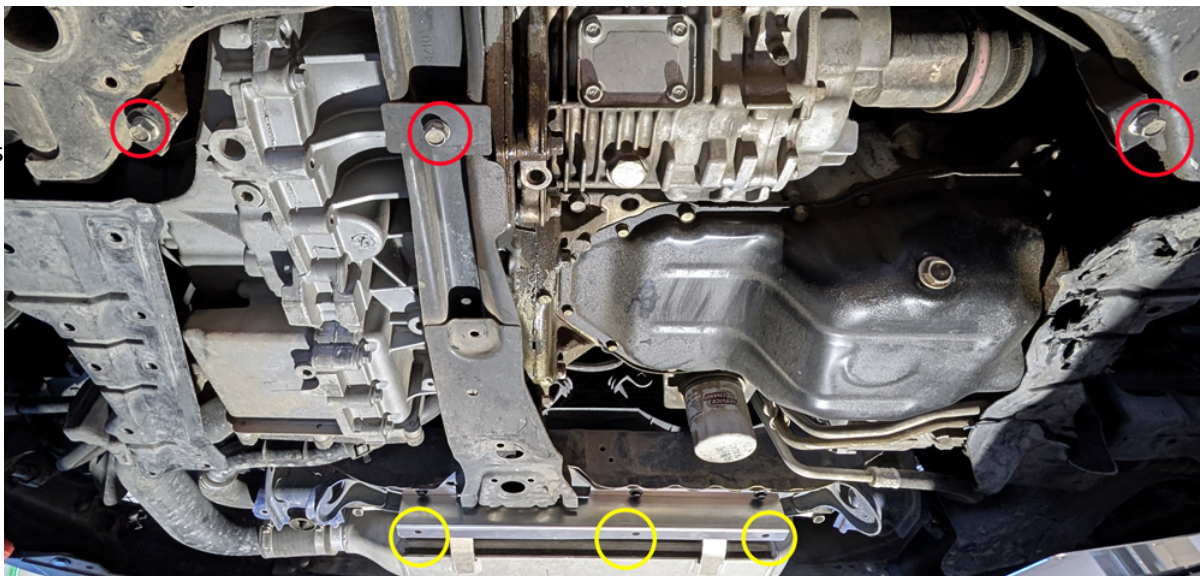
#4) Bumper Corner pieces are installed next – blue marks will have extruded u-nuts installed in these locations. Along the bumper they will slide over the plastic on the bumper in

Red locations will attach M6 bolts to then hold to the bumper after U-nuts are in place

U-nuts may be pre-installed on the side brackets when item arrives.



#5) Install Rear (main) panel with 3 M8 bolts (RED) towards the back and 3 M6 bolts (yellow) at support bracket





#6) Install front Panel to bumper using M6 bolts (RED) – Bolts at the radiator support bracket (YELLOW) will be removed and reinstalled as the front panel will overlap in this location. Front Panel will also overlap and attach to the bumper corner pieces.



WITH ALL BOLTS IN PLACE – TIGHTEN DOWN TO APPROX 15-20 FT LBS. Do NOT tighten any bolts down UNTIL all are in place