

TBW Under Tray Install

Toyota Corolla GR (2022-2025)

STUDY THESE INSTRUCTIONS BEFORE INSTALLATION. INSTALLER MUST HAVE A KNOWLEDGE OF AUTOMOBILE SYSTEMS. IF UNFAMILIAR WITH OUTLINED INSTRUCTIONS, WE RECOMMEND INSTALLATION BE COMPLETED BY A QUALIFIED PROFESSIONAL.

Tools Needed for install:

- Flathead screwdriver
- 10mm socket/wrench
- Drill
- Rivet Nut Tool

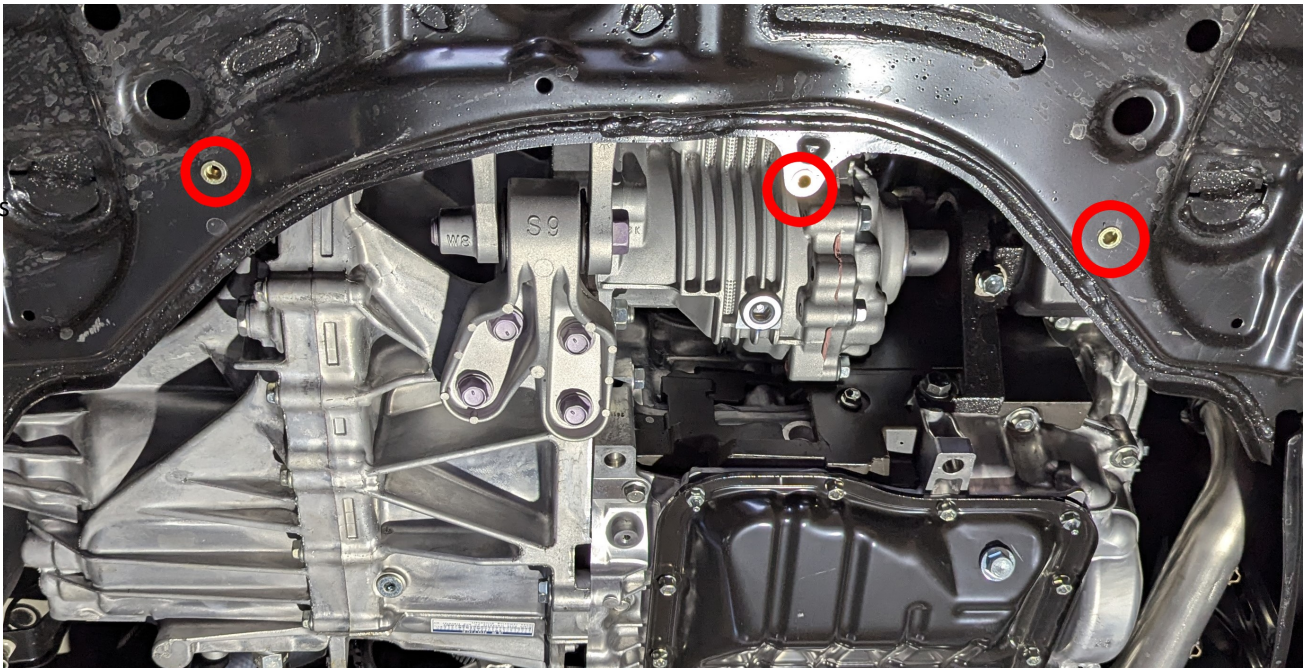
WARNING

CAUTION NEEDS TO BE TAKEN WHEN PERFORMING MAINTENANCE OR UPGRADES TO YOUR VEHICLE. OBSERVE AND ABIDE BY ANY LABELS ON COMPONENTS AND TOOLS. IF YOU HAVE ANY QUESTIONS, CONSULT WITH A PROFESSIONAL MECHANIC OR CONTACT TBW PERFORMANCE FOR MORE INFORMATION.

#1. Remove the OEM Center Plastic Under Tray Panels



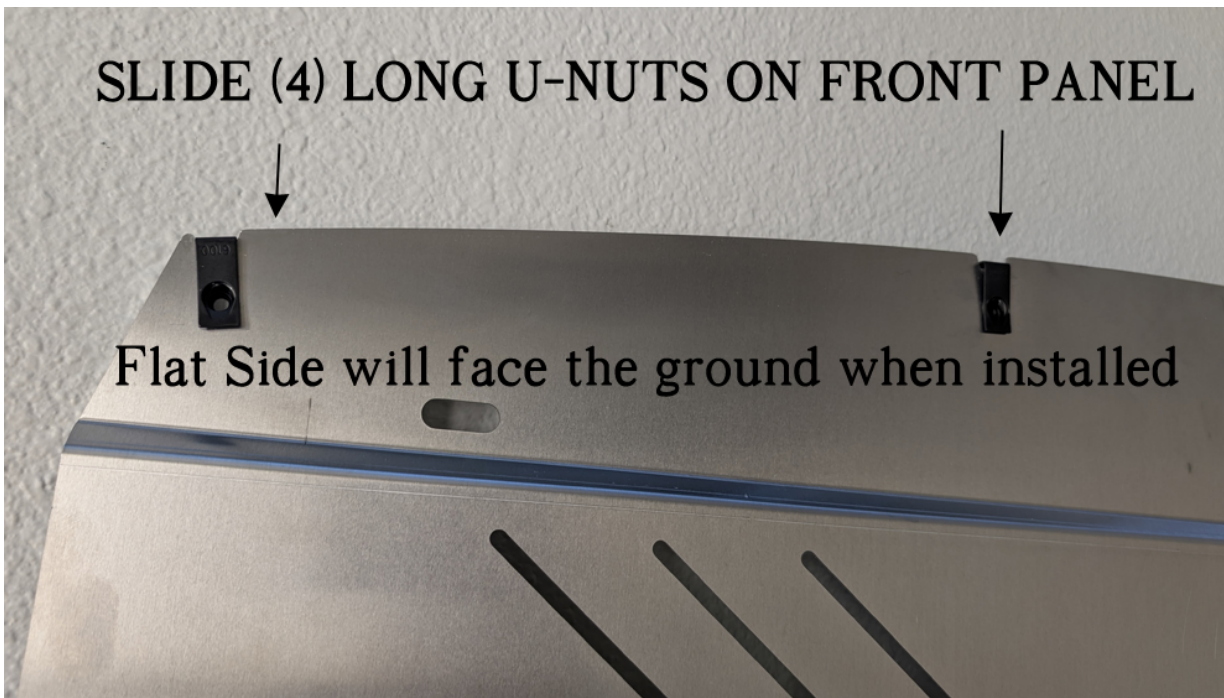
#2) Install 3 rivet nuts on the rear of the chassis (you may need to drill these holes out to 23/64" or 3/8" holes)



#3) Insert the 6 short U-nuts over the existing holes in the chassis where the push clips used to mount on the sides – 3 on each side (underneath on the chassis)

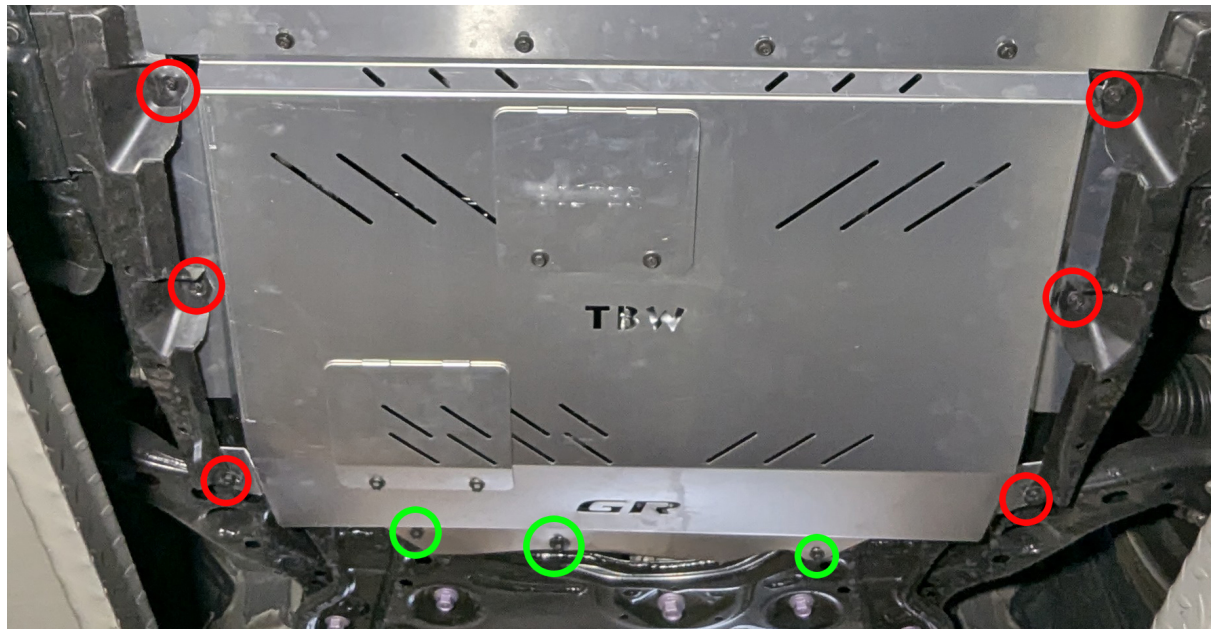


#4) Install the four (4) longer extruded U-nuts on the the front panel like this.



#5) Install the rear (main) panel using the M6 bolts – the marks in red have the U-nuts installed under them. The green marks have the rivet nuts installed under them

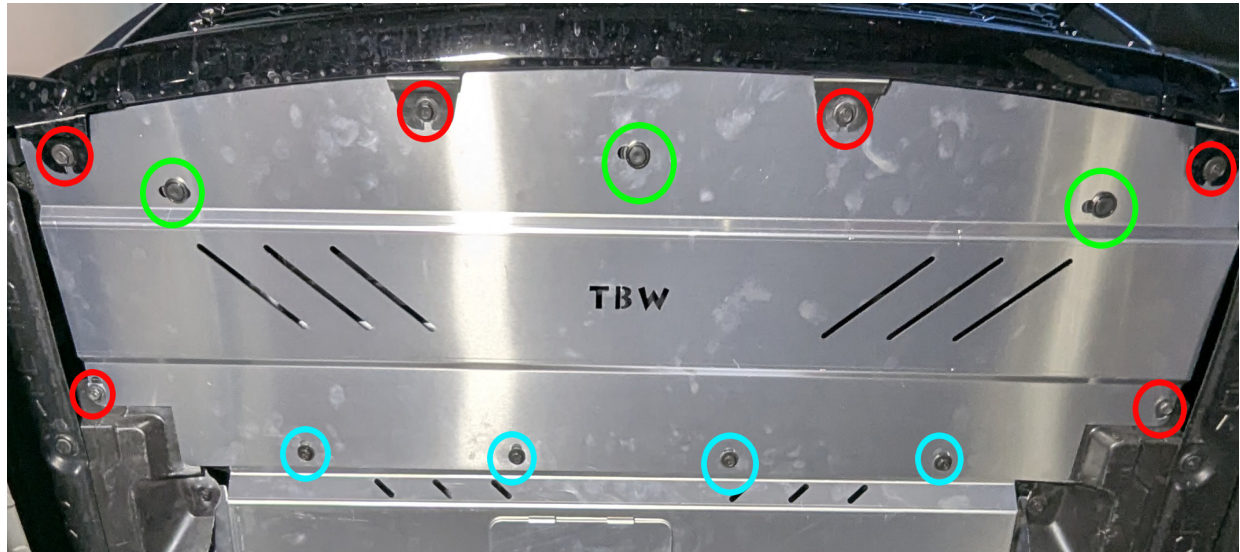
Slide the metal under the side plastic panels (fender liners) and install the bolts but keep them loose



#6) Install the front panel – it will overlap with the main panel.

Install the 3 push clips in the green locations. These secure the plastic which forces air through radiator

Install M6 bolts on remaining locations – the blue locations overlap with the main panel.



#7) Last step is to tighten all bolts down securely to approx 15-20 ft lbs. Recheck torque in approx. 2 weeks to ensure they are all snug

